Single orders for \$40 or more keep the Helper coming for at least a year.

Published by The Kelsey Co., Meriden, Conn. 06450

## How You Can Advertise

There are two kinds of printed advertising. One may be said to which it is intended should be read and thrown away. The other and and thrown away. The other more paid, semething which has a value for the region of the principal said from the paid of the principal said from the paid of the paid

In the larger cities the visitor

finds it a problem to learn of the various bus lines, and other transit facilities. Information on destinations and schedules is always welcome, even to home town folks.

An index for much used telephone numbers is a more common form of advertising which is susciptible to many forms, from a smple card to a booklet with tassles. Such advertising can often be put on a co-operative plane by inviting business men in non-competing lines to use space also.

A reader recently wrote and sent samples of a greecy mone to supple of a greecy mone of early-permanent advertising. You can make up the sheets with part of the common greecy wants, with space for the housewife to write in want of the common greecy wants, with space for the housewife to write in want of the life. Adder from that, the only writing necessary for her with your bandy literature of the life of the part of the life of the l

# Order Material In Picas

All of our cutting saws and mittering machines are calibrated in picas rather than inches. Please order leads and slugs and mitered hoxes in picas and not inches. When ordering mitered boxes we would appreciate it if you would furnish us with the outside measurements.

# The Cheaper the Bond,

Frequently readers tell us that the better grade bond papers don't print as well as the cheaper ones, and they often blume the paper, and they often blume the paper, and they often blume the paper. The sub-grade because of this. The sub-grade because of this, the print has the print of the

ordinary job ink seems to operate satisfactorily.

So do not think that there is anything wrong with bond paper if it is more difficult to print upon than book papers. It is evidence that the paper is just what it claims to be—a bond grade.

This is why it is necessary to use a much stiffer ink on a good bond paper. An ink that will dry on the surface.

If you experience difficulty in

If you experience difficulty in making either black or colored inks spread (or cover) satisfactor on hard finish paper like the control of the compound to ten parts of ink (or approximately that much) on the ink plate will probably remedy the situation. The adding of the compound will make it best to add also one part in ten of drying compound, too.

compound, too.
Incidentally the fixing and drying compound will also make
printing in glassine, cellophane,
celluloid, etc. easier as well.

# Offcut

This is the term for the space or cardioad remaining after a desired size is cut from full sheets. The amount of this offert has quite from the second of th

When you order a special size or sizes from us, we send any usable offcut along with the order unless you tell us not to. If you know there is to be some, you can take the opportunity of having that timers cut to a useful size at that timers cut to a useful size at

ish back numbers. Edition is exhaust

ference. We cannot furnish back For standard binder



# THE KELSEY MAN Comments On

#### Helnful Hints

### "Red Flag" Prompts Re-orders

Most firms wait until their supply printed letterheads, en or printed letterheads, envelopes, or office forms is exhausted before they re-order. The printer is put on the spot because delivery is wanted instantly. Here's how we avoid this problem. We wrap one are the problem of the problem of the problem. package in each order with bright paper having a label that s "Place this package on bot-Re-order when wrapper is

#### Submit Layout

When we pick up an order for letterheads or similar jobs where the customer says "Just set me up something and show me a proof," we do the following instead: We consider carefully the type of business involved, check up on all spelling, then make a neat pencil spelling, then make a next pencil layout on tracing paper. We sub-mit this to the customer for cor-rections before setting it up in type. The resultant savings are passed along to the customer for better business and good will.

## Make-Ready Time Saver

Many forms for platen presses require only an occasional tissue on the spot sheet before printing properly. To save the time involved in stabbing a sheet and then registering it in the packing after spotting, simply hull the first property of the propert pan. Any make-ready necessary can then be done on this impression loosening one bale on the

## Removes Stiff Ink From Tubes

Often colored inks are extremely Often colored inks are extremely stiff from being in the tube so long, and are apt to burst the tube when removed, Get a small hand vise that will clamp near the press. Start the bottom of the tube between two flat pieces of wood in the vise jaws. Slowly close the jaws, You can get easily as much ink as you wish without exerting so much pressure that the tube splits.

# Trouble Opening Ink Cans?

To prevent lids of ink cans from sticking, rub vaseline on the rim when opening. Any ink that has hardened on the rim will then quickly be dissolved. At intervals, wipe off the dissolved ink and apply a new coating of vaseline.

# The Parts of a Panel

#### or Rule Box

This "exploded" view of the parts of a mitered frame, together parts of a mitered frame, together with another smaller frame put together, will make plain what is needed for a mitered box or panel. The miters can, of course, be at the ends of the side rule, which



reduces the number of constituent If you are ordering rule for a particular job, you will find the four piece combination best, but if you wish to make provision for if you wish to make provision for various sizes of boxes, you can buy or make the mitered pieces yourself, and use them with various lengths of identical face rule. Accuracy in lengths and angle of miter (bevel) is very important if the frame is to look straight

# Another Advertising Card

#### for Printers

We found this text the other day.

We found this text the other day, which has been used by an engrav-er, and which we have altered enough to fit the printing business: Must be Ordered Before Noon TOMORROW Because of its dry humor and touch of truth, this text ought to strike a sympathetic chord in any customer—perhaps mudging him in-

customer—perhaps nudging him in-to having a little compassion about almost impossible demands. Who knows, someone who is sitting on a job which he will suddenly discover he should have had yesterday—or he was the store of the need very, very soon—r -may be stim-Similar cards with wording

changed to fit various lines of busi changed to fit various lines of busi-ness may appeal to one or more of your customers. Other people he-sides printers have rush order trou-bles. Change the word "Printing" to "Work," and you have some-thing which fits anyone. You might even use this version for your own business, with your name and ad-dress in small type at the bottom, because the sentiment might appeal enough to some recipients to cause them to tack it up on the wall, giv-ing you a little free advertising.

#### Watermark Effects

In place of white ink, some pe ple mix castor oil and wood alcohol, claiming very satisfactory results.

#### How to Get a Gray Tint

## IN Any Color

Ordinary grays can, of course, be made by putting a very little black ink in white ink. However, the black ink in white ink. However, and the gray in the gray blue requires adding to blue which has been nlightly blued. A gray blue requires adding to blue lowed. Graylah purple can be made by mixing a little greenish blued. In the gray blue gray in the g Ordinary grays can, of course,

yellow with purple.

One important point to remember: Start with the lightest color in all that mixing, and add a little in all that mixing, and add a little much black to darken up white nor will you get very far if you try to mix yellow into red instead of red into yellow. Mixing white handy to have available, because they may be used as the basis of many tinte and colors. The stronger colors, such as blue, red, attonger colors, such as blue, red, purple, and green will go a long purple, and green will go a long or up a lot of white or yellow. Begin with the light color and he light color and the light color and you may to the required tint. It is easy and fan to mix tints, and if you will be able to vary your work with most satisfactory results with most satisfactory results variation of colors where possible will relieve monotony in principal.

## Linoleum and Plastic Blocks

Any printer who hesitates to cut Any printer who hesitates to cut a design for printing in a lino-leum or plastic block, should remember that public schools, many of them, include block cutting as part of the curriculum—to say nothing of thousands who take similar work in trade schools, art schools, etc. If you like, you can find plenty of people in your neighborhood who will help you get started or even cut them for you Check with the art teachers in your local schools for promising

Some highly individualized and some nignty individualized and striking decorative effects can be made, improving an ordinary printing job tremendously. Let the teachers show you what is be-ing done in art classes. It will open your eyes. Printers who are passing up the possibilities of this low cost kind of ornamental ma-

terial are missing something. Try both linoleum and plastic blocks. They each have advantages for some work, and you should find out about them.