

RELATED ADJUSTMENTS FOR TPE 200

1. Main Clutch adj. (Operating Cam Sleeve Jaw Clutch Adj.)
2. Stop Lever Cam Roller Eccentric Screw Adj.
3. Universal Bar Backstop Screw Adj. 4, 25, 36.
4. Stop Lever Latch Adjusting Screw Adj. 25, 36.
5. Stop Lever Latch Upstop Screw Adj.
6. Operating Cam Sleeve Friction Clutch Adj.

MAIN CLUTCH

SPRING TENSIONS

7. Main Clutch Spring Tension
8. Universal Bar Spring Ten.
9. Stop Lever Spring Ten.
10. Stop Lever Latch Spring Ten.
11. Non-repeat Latch Spring Ten.
12. Transfer Adj. a, b, c, d, e.
13. Counting Shaft End Play Adj. 14, 15.
14. Reset Collar Lever Adj.
15. Zero Lever Adjs. a, b, c.
16. Counting Shaft Friction Clutch Adj.
17. Left Counting Cross Shaft Adjs.
18. Right Counting Cross Shaft Adjs.
19. Counting Pointer Clutch Spring Compression Adj.

COUNTING
POINTER

SPRING TENSIONS

20. Transfer Bail Spring Ten.
21. Zero Lever Spring Ten.
22. Stop Pin Springs Ten.
23. Spacer Rod Adj. 24, 25, 26.
24. Reset Lug Adj.
25. Intermediate Pawl Latch Adj.
26. Space bar lever Extension Guide Plate Adj. 25.
27. Space Bar Stop Adj.
28. Retaining Pawl Release Lever Adj. (If Max.)
29. Justification Pointers Return Position Adjs. a, b.

SPACE BAND
POINTERS

SPRING TENSIONS

30. Space Bar Lever Extension Spring Ten.
31. Intermediate Pawl Latch Spring Ten.
32. Intermediate Pawl Spring Ten.
33. Justification Pointers Feed Pawl Spring Ten.
34. Spacer Rod Spring Ten.
35. Retaining Pawl Spring Ten.
36. Return Actuating Lever Adj.
37. Return Clutch Throwout Lever Adj.
38. Retaining Pawl Release Lever Adj. (If Min.)
39. Reset Lug Adj. (If Min.)
40. Counting Pointer Clutch Release Adj.
41. Counting Pointer Return Spring Arm Position

POINTERS
RETURN

SPRING TENSIONS

42. Return Clutch Throwout Lever Spring Ten.
43. Return Clutch Throwout Lever Trip-off Pawl Spring Ten.
44. Return Clutch Spring Ten.
45. Counting Pointer Return Spring Ten.
46. Justification Pointers Return Spring Ten.
47. Spacing Rack Slide Return Spring Ten.

PUNCHING

- 48. Punch Unit Adj. 51, 52, 53, 54.
- 49. Punch Bar Levers Bearing Bracket Adj.
- 50. Punch Hammer Pivot Screws Adj.
- 51. Punch Hammer Operating Lever Adj. 52, 53, 54.
- 52. Punch Hammer Stop Screw Adj.
- 53. Tape Feed Pawl Adj.
- 54. Tape Feed Roll Detend Final Adj. 53.
- 55. Tape Tension Lever Spring Tension Adj.
- 56. Tape Feed Roll Bearing Plate Adj.
- 57. Tape Stripper Plate Adj. 56.

SPRING TENSIONS

- 58. Punch Hammer Spring Ten.
- 59. Tape Feed Pawl Spring Ten.
- 60. Tape Feed Roll Detent Lever Spring Ten.
- 61. Counting Selector Bar Assembly Shims Adj.
- 62. Shift Bail Adj. 65.
- 63. Shift Bail Stop Plate Adj. 64.
- 64. Shift and Unshift Brackets Adj.
- 65. Shift and Unshift Lever Bearing Bracket Adj.

SHIFT and
UNSHIFT

SPRING TENSIONS

- 66. Shift Bail Balancing Spring Ten.
- 67. Shift Bail Detent Spring Ten.
- 68. Key Levers Spring Tens.
- 69. Signal Lamp Contacts Adjustments a, b, c, d.

SIGNAL
LAMP

SPRING TENSIONS

- 70. Signal Lamp Contact Lever Spring Ten.
- 71. Bell Hammer Lever Eccentric Adj.
- 72. Bell Hammer Adj.

WARNING
BELL

SPRING TENSIONS

- 73. Bell Hammer Lever Spring Ten.
- 74. Bell Pawl Spring Ten.

SEMAPHORE

- 75. Shift Indicating Semaphore Adj.