

DELAYS FOR HIGH SPEED OPERATING UNIT

	Number of Tape Delays	Tape is Blocked by	Blocking Bar is operated by	Cam used for Blocking Bar	Sensing Device	Sensing Pins Use a Total of	Tape is re-fed thru
Upper and Lower Rail Delay	3	Lower Tape Feed Block- ing Extens- ion	Delay Ratchet Shaft Mechanism thru Transfer Mechanism	Transfer Cam	#6 Code Lever	4 Times	Drop off on Tape Feed Cam
Add Thin Space and Thin Space Delay	1	Lower Tape Feed Block- ing Extens- ion	Follower Arm Mechanism	Delay Cycle Cam	#7 Code Lever	2 Times	Drop off of Lower Extension from Stop Bail
Repeat Character Delay	1 On Second Character	Upper Tape Feed Block- ing Extens- ion	Follower Arm Mechanism	Delay Cycle Cam	Code Bar Extension Detent	3 Times for Two Characters	Drop off on Tape Feed Cam
<i>IF TAP FEED DETENT SPRING IS WEAR TAPE WILL MISS FIRST CHARACTER.</i>							