

CHANGES AND ADDITIONS  
BULLETIN NO. 50 (ISSUE 2)  
PARTS - KEYBOARD TAPE PERFORATOR (TELETYPESETTER)

Page 1.

The keyboard key lever part numbers listed as 85092, 85093, 85094 and 85095 are erroneous and should read 85082, 85083, 85084 and 85085, respectively.

Page 2.

The 73180 toggle switch, with the 85035 switch cable soldered to it, may be obtained by ordering 93715 switch and cable (assembly).

The following numbers have been assigned to the 73180 toggle switch mounting nuts: 93075 shoulder ring nut (front), and 91683 hexagon nut (rear).

Pages 2 and 4.

The 85103 shaft bail, (shown on page 2) has been redesigned. It differs from the old design in that the milled slot for the 85093 shaft (shown on page 4) now runs the entire length of the shaft bail. This eliminates the use of the two 89408 bushings (shown on page 4). Two 7002 washers (one at each end) have been added to the 85093 shaft under the 3598 nuts.

Page 3.

The 1269 adjusting screw, shown in the 86103 zero lever bail, has been replaced by a 78630 adjusting screw which is hardened and copperplated for identification purposes.

The 93666 oil cup (assembly) has replaced the 85319 oil plug, used to lubricate the counting clutch shaft and the main clutch shaft. The new style 93666 oil cup (assembly) consists of the following parts:

89982 Oiler	(1)
89985 Oil Cup	(1)
89986 Lead Washer	(1)
89987 Oil Wick	(1)

When it is desired to convert the old style 85319 oil plug to the new style 93666 oil cup (assembly) the following old style parts must be discarded:

85319 Oil Plug	(1)
85318 Leather Washer	(1)
3595 Nut	(1)
85327 Oil Wick	(1)

The 35-70 spring, used on the 85286 return clutch throwout lever has been replaced by a 2836 spring.

The 74449 bushing, shown on the left side of the right end of the 85281 cross shaft and gear, has been replaced by a 93893 bronze bushing.

Pages 3 and 6

The part number for the new style return clutch throwout lever bracket, shown on the right-hand side near the top of page 3, is 87494. This bracket is mounted by means of two 122-84 dowels, two 1026 screws, two 2191 lock washers, and two 8330 washers. The 86209 stud is used in conjunction with the new style bracket.

The 85285 old style return clutch throwout lever bracket, shown at the top of page 6, is mounted by means of two 1026 screws, two 2191 lock washers and two 7002 washers. The 7386 stud is used in conjunction with the old style bracket.

Page 4.

The 85806 repeat key lever (assembly) has been redesigned, but retains the same number. The new design has a plain metal button in place of the bezel, celluloid cover, "RPT" character, and key packing.

The 27492 spring, used on the 85255 stop lever latch, has been replaced by a 73035 spring.

Page 7.

Number 92760 has been assigned to a set of parts for applying improved spacer rod mechanism, which consists of the following parts:

92759	Spacer Rod	(1)
92754	Space Pawl	(1)
3570	Spring	(1)
92757	Eccentric Screw	(1)
2191	Lock Washer	(1)
3598	Nut	(1)
74049	Shoulder Screw	(1)
34-56	Nut	(1)
35-2	Spring	(1)
41382	Spring	(1)

The 1026 screw shown in the 85917 bearing has been replaced by an 1176 screw which is shorter.

Page 8.

The part number for the front bracket, illustrated in cross section in the figure at the foot of the page, is 85195. This bracket is mounted by means of two 6745 screws and two 2669 lock washers.

Page 9.

The "122-697 Eccentric" used with the 122-700 detent should read "122-697 Eccentric Bushing."

Page 12.

The part number for the insulating washer illustrated in the 82714 synchronous motor between the rotor and the starting switch, is 94707.

Numerical Index.

Page 14.

Omit 35-71, 35-133, 122-60, 122-108, 1164, 3339 and 72545.

"122-697 Eccentric, 9" should read "122-697 Eccentric Bushing, 9."

Page 16.

The "85835 Spring Post, 3, 4" should read "85935 Spring Post, 3,4."

Add "87697 Open Wrench (1/2-3/4), 13."

Page 17.

The 87729 Paper Keytop (3 ), 1 should read 87729 Paper Keytop (3?), 1.  
The 87730 Paper Keytop (4 ), 1 should read 87730 Paper Keytop (4\*), 1.  
The 87738 Paper Keytop (# ), 1 should read 87738 Paper Keytop (#!), 1.  
The 87739 Paper Keytop ( ), 1 should read 87739 Paper Keytop (↘↙), 1.  
The 87740 Paper Keytop ( ), 1 should read 87740 Paper Keytop (-@), 1.  
The 87741 Paper Keytop ( ), 1 should read 87741 Paper Keytop ( )(), 1.  
The 87742 Paper Keytop ( ), 1 should read 87742 Paper Keytop (↘↙), 1.

Omit "87679 Open Wrench (1/2-3/4), 13."

"89462 Gear - 48 T, 12" should read "89462 Gear - 40 T, 12."