

OPERATION SHEET



STAR/WETTER DIV.
HAZELTON, PENNA.

PART NO. A3-1

DATE:
Retyped 11-30-78

RM 000100

SHEET 1 OF 1 SHEETS

DESCRIPTION: POT MOUTH WIPER

DWG. C6913 DWG.

MATERIAL: 5/32 x 5/32 C.R.S.

10 PIECES PER 12 FT. LG.

OPER.	MACH. NO.	DESCRIPTION OF OPERATION	SPECIAL TOOLS
1	Punch Press	Cut off 14 3/8 long	Std. Cut-off die.
2	Grind	Grind point on end to 5/16	
3	Heat Treat	Anneal 1" to 2" back from point	
4	Bench	Tumble to clean off scales before bending	
5	Punch Press	Bend at right angle, point end to be 1" long from inside of bend	Bending fixture :ClF4 LOC: 1-A-4
6	Bench	Blacken and transfer to stock	