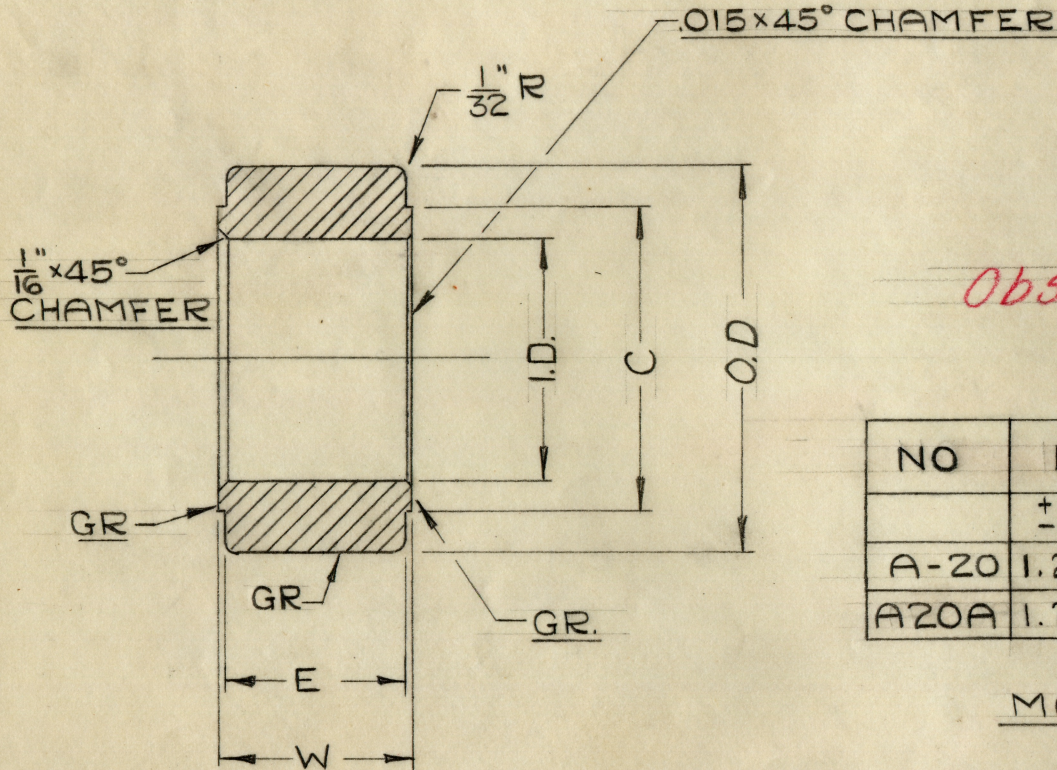


PART No. A-20 et al

TOLERANCE UNLESS
OTHERWISE SPECIFIED
FRACTIONS $\pm .005$
DECIMALS $\pm .002$



Obsolete: See Dwg. B-4480

NO	I.D.	O.D.	W	C	E
	$\pm .001$	$\pm .001$	$\pm .002$		$\pm .005$
A-20	1.251	2.000	.995	$1 \frac{9}{16}$ "	.960
A20A	1.251	2.125	.995	$1 \frac{9}{16}$ "	.960

MATERIAL - SAE 52100 CHROME
STEEL

HARDEN ROCKWELL C 60-62

QUENCH IN OIL 1550°

DRAW 350°-375°

GREEN ALLOWANCE
.015-.020 OVERALL

DATE DECEMBER 10, 1948

MAT. C#2

SCALE 1=1

DWG. No. B-2323

LINOTYPE PARTS COMPANY, INC.

SOUTH HACKENSACK, N. J.

PART No. A-20 et al

CAM ROLLS