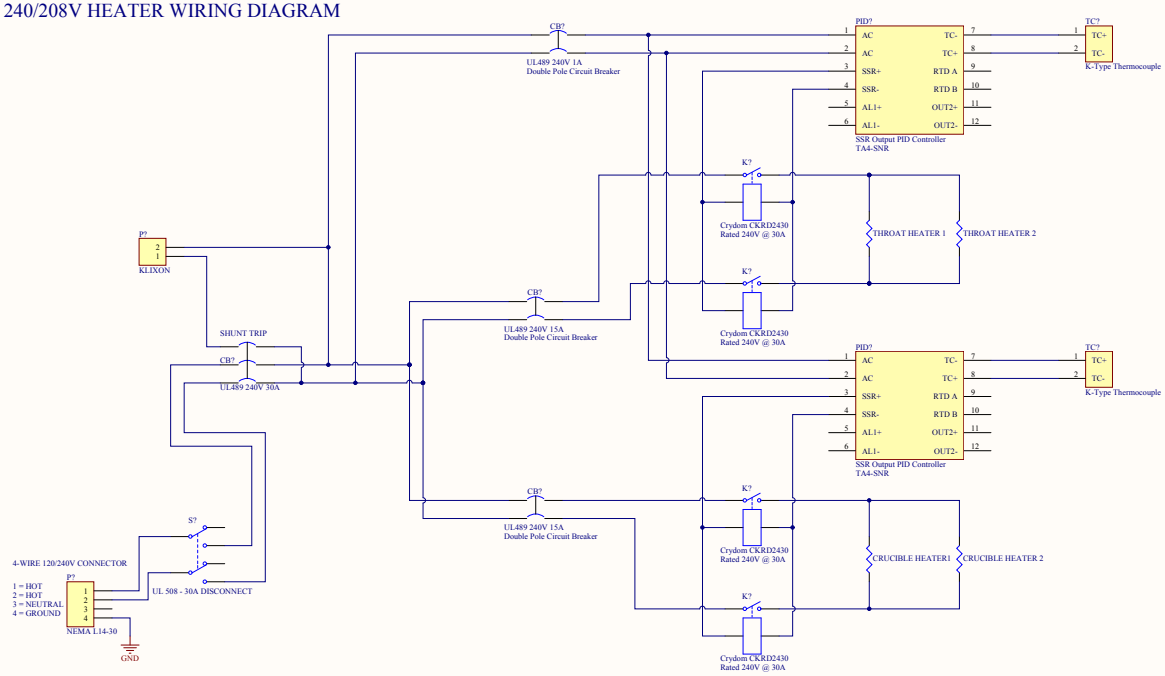
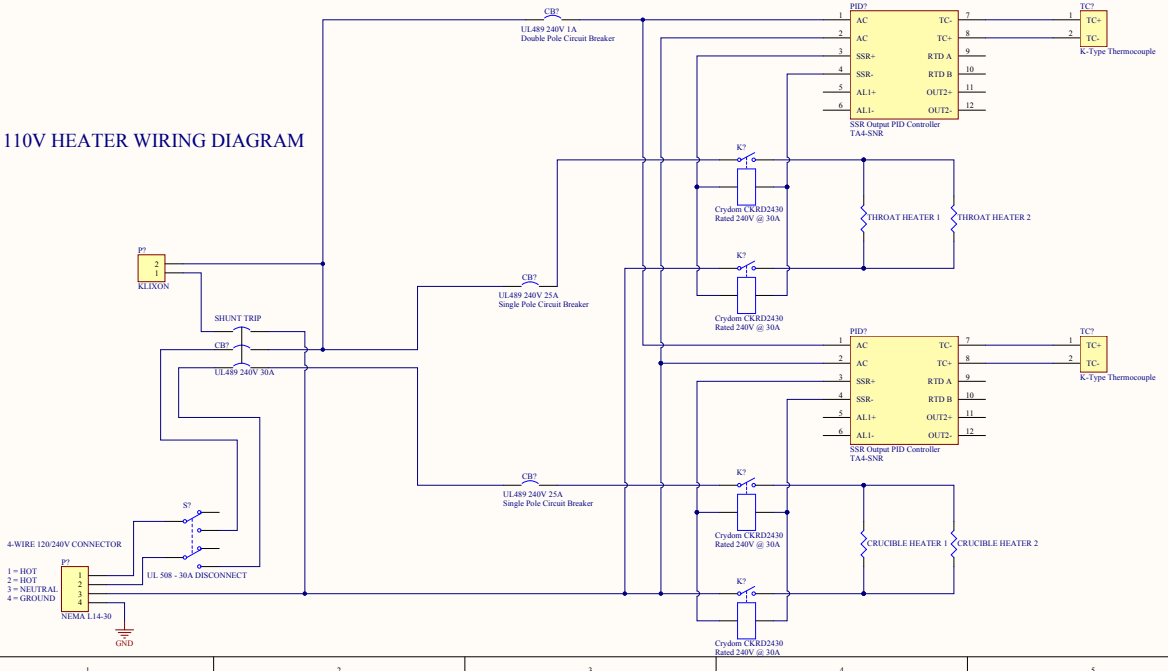
240/208V HEATER WIRING DIAGRAM



110V HEATER WIRING DIAGRAM



NOTES

1. PID CONTROLLER MUST BE SET TO K-TYPE THERMOCOUPLE INPUT!

2. PAY CLOSE ATTENTION TO THE TEMPERATURE UNITS USED!

3. RUN PID AUTOTUNE CYCLE ON FIRST HEATING TO SET PROPER PID LOOP PARAMETERS.

4. NEUTRAL SIDE RELAYS ARE OPTIONAL, BUT RECOMMENDED, IN THE 110V WIRING DIAGRAM.

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File: C:\Users\...\LinoHeaterControls.SchDoc		Drawn By: M. TURPIN